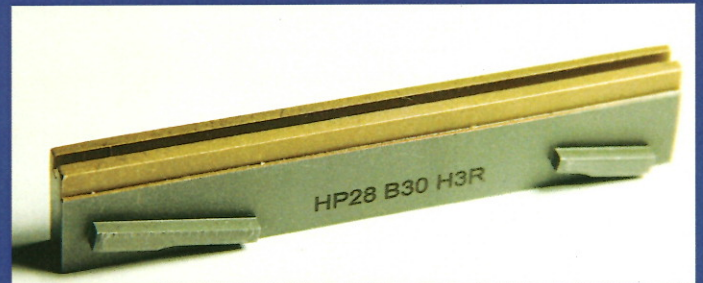
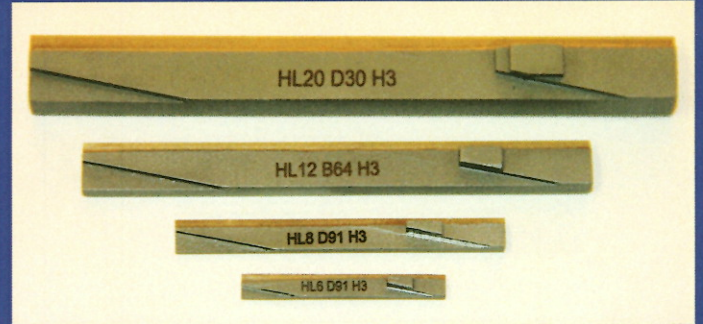


# SUPERABBRASSIVES STONES SETS



- The cheapest way to hone for medium and high productions series
- The only way to hone some materials like carbide, ceramics, micasil, bimetal, etc.

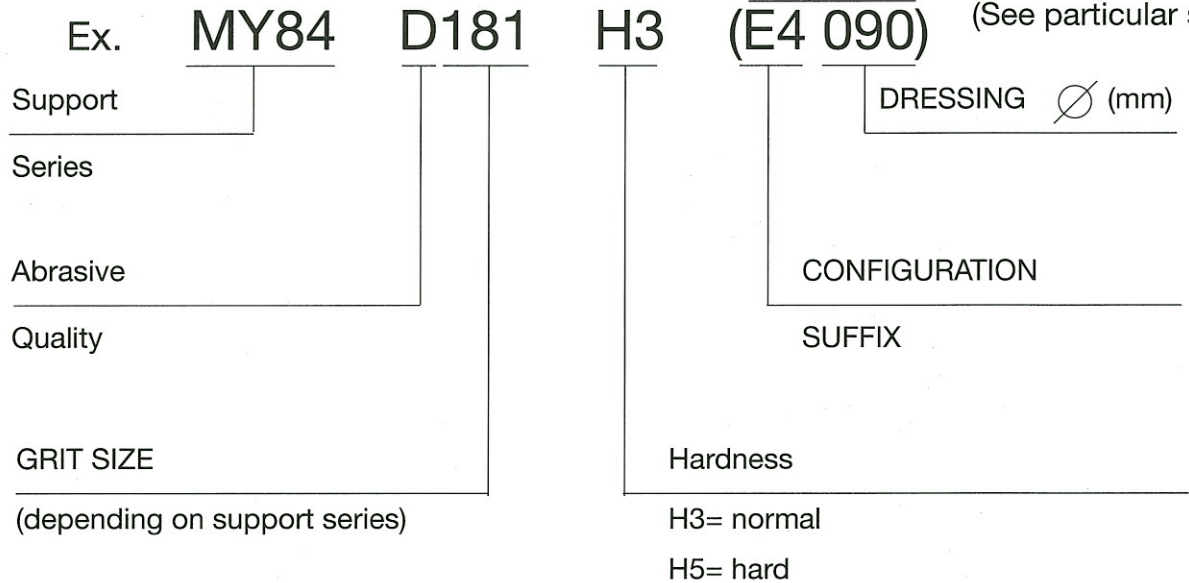
# toningtec

## REFERENCES

ONLY APILABLE IN SOME

SUPPORT SERIES

(See particular series)



## USAGE

Adaptation of stone set to do working diameter is really important for honing quality. In some support series, due to wide range of diameters, must to be supplied dressed to the diameters, must to be supplied dressed to the diameter to be used. This is specially important in finishing operations. In all the cases one adaptation to the piece must to be done to get optimal results.

## GRIT SIZE EQUIVALENCE CHART

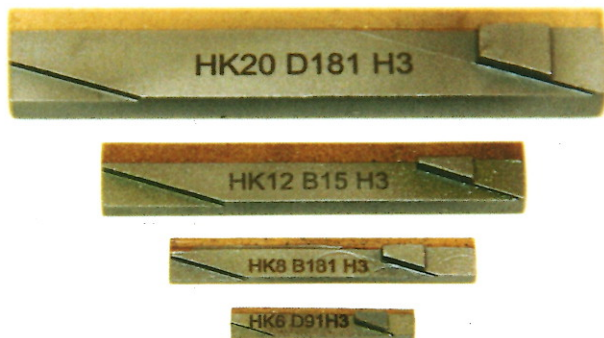
GRAIN	Diamond / CBN
40 / 45	427
45 / 50	351
50 / 60	301
60 / 70	252
80	181
100	151

GRAIN	Diamond / CBN
120	126
140	107
180	91
200	76
220	64
280	54
320	46
600	30
1200	15

## APPROXIMATE ROUGHNESS CHART

MATERIAL	GRIT SIZE								Recomended Abrasive
	252	181	126	91	64	54	30	15	
Tungstene Carbide	2	1,1	0,8	0,5	0,35	0,25	0,15	0,10	Diamond
Cast iron	3	2,3	1,2	1	0,5	0,3	0,25	0,12	Diamond
Extra hard steel 62Hkl	1,8	2	0,8	0,5	0,35	0,25	0,15	0,10	Diamond
Steel	2,5	2,1	1,3	1	0,5	0,3	0,25	0,12	Borazon
Aluminum, Brass, bronze	3,5	2,8	1,8	1,2	0,6	0,4	0,25	0,20	Diamond
Ceramic	2,2	1,8	1,2	1	0,7	0,5	0,25	0,15	Diamond

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
<b>HK3</b> Ø2,54-3,05	HK3 D30 H3	600
	HK3 D64 H3	220
	HK3 D91 H3	180
	HK3 B30 H3	600
	HK3 B64 H3	220
	HK3 B91 H3	180
<b>HK4</b> Ø3,05-3,81	HK4 D30 H3	600
	HK4 D64 H3	220
	HK4 D91 H3	180
	HK4 B30 H3	600
	HK4 B64 H3	220
	HK4 B91 H3	180
<b>HK5</b> Ø3,81-4,70	HK5 D30 H3	600
	HK5 D64 H3	220
	HK5 D91 H3	180
	HK5 B30 H3	600
	HK5 B64 H3	220
	HK5 B91 H3	180
<b>HK6</b> Ø4,70-6,22	HK6 D15 H3	1200
	HK6 D30 H3	600
	HK6 D54 H3	280
	HK6 D54 H5	280
	HK6 D64 H3	220
	HK6 D64 H5	220
	HK6 D91 H3	180
	HK6 D91 H5	180
	HK6 D126 H3	120
	HK6 D126 H5	120
	HK6 D181 H3	80
	HK6 D181 H5	80
	HK6 B15H3	1200
	HK6 B30 H3	600
	HK6 B54 H3	280
	HK6 B54 H5	280
	HK6 B64 H3	220
	HK6 B64 H5	220
	HK6 B91 H3	180
	HK6 B91 H5	180
	HK6 B126 H3	120
HK6 B126 H5	120	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
		
<b>HK6</b> Ø4,70-6,22	HK6 B181 H3	80
	HK6 B181 H5	80
<b>HK8</b> Ø6,22-7,82	HK8 D15 H3	1200
	HK8 D30 H3	600
	HK8 D54 H3	280
	HK8 D54 H5	280
	HK8 D64 H3	220
	HK8 D64 H5	220
	HK8 D91 H3	180
	HK8 D91 H5	180
	HK8 D126 H3	120
	HK8 D126 H5	120
	HK8 D181 H3	80
	HK8 D181 H5	80
	HK8 B15 H3	1200
	HK8 B30 H3	600
	HK8 B54 H3	280
	HK8 B54 H5	280
	HK8 B64 H3	220
	HK8 B64 H5	220
	HK8 B91 H3	180
HK8 B91 H5	180	
HK8 B126 H3	120	
HK8 B126 H5	120	
HK8 B181 H3	80	
HK8 B181 H5	80	
<b>HK10</b> Ø7,82-9,40	HK10 D15 H3	1200
	HK10 D30 H3	600
	HK10 D54 H3	280
	HK10 D54 H5	280
	HK10 D64 H3	220
	HK10 D64 H5	220
	HK10 D91 H3	180
	HK10 D91 H5	180
	HK10 D126 H3	120

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
<b>HK10</b> Ø7,82-9,40	HK10 D126 H5	120	
	HK10 D181 H3	80	
	HK10 D181 H5	80	
	HK10 B15H3	1200	
	HK10 B30 H3	600	
	HK10 B54 H3	280	
	HK10 B54 H5	280	
	HK10 B64 H3	220	
	HK10 B64 H5	220	
	HK10 B91 H3	180	
	HK10 B91 H5	180	
	HK10 B126 H3	120	
	HK10 B126 H5	120	
	HK10 B181 H3	80	
	HK10 B181 H5	80	
	<b>HK12</b> Ø9,40-12,57	HK12 D15 H3	1200
		HK12 D30 H3	600
HK12 D54 H3		280	
HK12 D54 H5		280	
HK12 D64 H3		220	
HK12 D64 H5		220	
HK12 D91 H3		180	
HK12 D91 H5		180	
HK12 D126 H3		120	
HK12 D126 H5		120	
HK12 D181 H3		80	
HK12 D181 H5		80	
HK12 B15 H3		1200	
HK12 B30 H3		600	
HK12 B54 H3		280	
HK12 B54 H5		280	
HK12 B64 H3		220	
HK12 B64 H5		220	
HK12 B91 H3		180	
HK12 B91 H5		180	
HK12 B126 H3		120	
HK12 B126 H5		120	
HK12 B181 H3		80	
HK12 B181 H5		80	
<b>HK16</b> Ø12,57-15,72		HK16 D15 H3	1200
	HK16 D30 H3	600	
	HK16 D54 H3	280	
	HK16 D54 H5	280	
	HK16 D64 H3	220	
	HK16 D64 H5	220	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
<b>HK16</b> Ø12,57-15,72	HK16 D91 H3	180
	HK16 D91 H5	180
	HK16 D126 H3	120
	HK16 D126 H5	120
	HK16 D181 H3	80
	HK16 D181 H5	80
	HK16 B15 H3	1200
	HK16 B30 H3	600
	HK16 B54 H3	280
	HK16 B54 H5	280
	HK16 B64 H3	220
	HK16 B64 H5	220
	HK16 B91 H3	180
	HK16 B91 H5	180
	HK16 B126 H3	120
	HK16 B126 H5	120
	HK16 B181 H3	80
HK16 B181 H5	80	
<b>HK20</b> Ø15,72-26,19	HK20 D15 H3	1200
	HK20 D30 H3	600
	HK20 D54 H3	280
	HK20 D54 H5	280
	HK20 D64 H3	220
	HK20 D64 H5	220
	HK20 D91 H3	180
	HK20 D91 H5	180
	HK20 D126 H3	120
	HK20 D126 H5	120
	HK20 D181 H3	80
	HK20 D181 H5	80
	HK20 B15 H3	1200
	HK20 B30 H3	600
	HK20 B54 H3	280
	HK20 B54 H5	280
	HK20 B64 H3	220
	HK20 B64 H5	220
	HK20 B91 H3	180
	HK20 B91 H5	180
	HK20 B126 H3	120
	HK20 B126 H5	120
	HK20 B181 H3	80
	HK20 B181 H5	80

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
<b>HL3</b> Ø2,54-3,05	HL3 B30 H3	600	
	HL3 B64 H3	220	
	HL3 B91 H3	180	
	HL3 D30 H3	600	
	HL3 D64 H3	220	
	HL3 D91 H3	180	
<b>HL4</b> HL4 Ø3,05-3,81	HL4 B30 H3	600	
	HL4 B64 H3	220	
	HL4 B91 H3	180	
	HL4 D30 H3	600	
	HL4 D64 H3	220	
	HL4 D91 H3	180	
<b>HL5</b> HL5 Ø3,81-4,70	HL5 B30 H3	600	
	HL5 B64 H3	220	
	HL5 B91 H3	180	
	HL5 D30 H3	600	
	HL5 D64 H3	220	
	HL5 D91 H3	180	
<b>HL6</b> Ø4,70-6,22	HL6 B15 H3	1200	
	HL6 B30 H3	600	
	HL6 B54 H3	280	
	HL6 B54 H5	280	
	HL6 B64 H3	220	
	HL6 B64 H5	220	
	HL6 B91 H3	180	
	HL6 B91 H5	180	
	HL6 B126 H3	120	
	HL6 B126 H5	120	
	HL6 B181 H3	80	
	HL6 B181 H5	80	
	HL6 D15H3	1200	
	HL6 D30 H3	600	
	HL6 D54 H3	280	
	HL6 D54 H5	280	
	HL6 D64 H3	220	
	HL6 D64 H5	220	
	HL6 D91 H3	180	
	HL6 D91 H5	180	
	HL6 D126 H3	120	
	HL6 D126 H5	120	
	HL6 D181 H3	80	
	HL6 D181 H5	80	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
<b>HL8</b> Ø6,22-7,82	HL8 B15 H3	1200
	HL8 B30 H3	600
	HL8 B54 H3	280
	HL8 B54 H5	280
	HL8 B64 H3	220
	HL8 B64 H5	220
	HL8 B91 H3	180
	HL8 B91 H5	180
	HL8 B126 H3	120
	HL8 B126 H5	120
	HL8 B181 H3	80
	HL8 B181 H5	80
	HL8 D15 H3	1200
	HL8 D30 H3	600
	HL8 D54 H3	280
	HL8 D54 H5	280
	HL8 D64 H3	220
	HL8 D64 H5	220
	HL8 D91 H3	180
	HL8 D91 H5	180
	HL8 D126 H3	120
	HL8 D126 H5	120
	HL8 D181 H3	80
	HL8 D181 H5	80
<b>HL10</b> Ø7,82-9,40	HL10 B15 H3	1200
	HL10 B30 H3	600
	HL10 B54 H3	280
	HL10 B54 H5	280
	HL10 B64 H3	220
	HL10 B64 H5	220
	HL10 B91 H3	180
	HL10 B91 H5	180
	HL10 B126 H3	120
	HL10 B126 H5	120
	HL10 B181 H3	80
	HL10 B181 H5	80
	HL10 D15H3	1200
	HL10 D30 H3	600
HL10 D54 H3	280	
HL10 D54 H5	280	
HL10 D64 H3	220	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)		
<b>HL10</b> Ø7,82-9,40	HL10 D64 H5	220	<b>HL16</b> Ø12,57-15,72	HL16 D64 H3	220		
	HL10 D91 H3	180		HL16 D64 H5	220		
	HL10 D91 H5	180		HL16 D91 H3	180		
	HL10 D126 H3	120		HL16 D91 H5	180		
	HL10 D126 H5	120		HL16 D126 H3	120		
	HL10 D181 H3	80		HL16 D126 H5	120		
	HL10 D181 H5	80		HL16 D181 H3	80		
					HL16 D181 H5	80	
<b>HL12</b> Ø9,40-12,57	HL12 B15 H3	1200	<b>HL20</b> Ø15,72-26,19	HL20 B15 H3	1200		
	HL12 B30 H3	600		HL20 B30 H3	600		
	HL12 B54 H3	280		HL20 B54 H3	280		
	HL12 B54 H5	280		HL20 B54 H5	280		
	HL12 B64 H3	220		HL20 B64 H3	220		
	HL12 B64 H5	220		HL20 B64 H5	220		
	HL12 B91 H3	180		HL20 B91 H3	180		
	HL12 B91 H5	180		HL20 B91 H5	180		
	HL12 B126 H3	120		HL20 B126 H3	120		
	HL12 B126 H5	120		HL20 B126 H5	120		
	HL12 B181 H3	80		HL20 B181 H3	80		
	HL12 B181 H5	80		HL20 B181 H5	80		
	HL12 D15 H3	1200		HL20 D15 H3	1200		
	HL12 D30 H3	600		HL20 D30 H3	600		
	HL12 D54 H3	280		HL20 D54 H3	280		
	HL12 D54 H5	280		HL20 D54 H5	280		
	HL12 D64 H3	220		HL20 D64 H3	220		
	HL12 D64 H5	220		HL20 D64 H5	220		
	HL12 D91 H3	180		HL20 D91 H3	180		
	HL12 D91 H5	180		HL20 D91 H5	180		
	HL12 D126 H3	120		HL20 D126 H3	120		
	HL12 D126 H5	120		HL20 D126 H5	120		
	HL12 D181 H3	80		HL20 D181 H3	80		
	HL12 D181 H5	80		HL20 D181 H5	80		
	<b>HL16</b> Ø12,57-15,72	HL16 B15 H3		1200			
		HL16 B30 H3		600			
HL16 B54 H3		280					
HL16 B54 H5		280					
HL16 B64 H3		220					
HL16 B64 H5		220					
HL16 B91 H3		180					
HL16 B91 H5		180					
HL16 B126 H3		120					
HL16 B126 H5		120					
HL16 B181 H3		80					
HL16 B181 H5		80					
HL16 D15 H3		1200					
HL16 D30 H3		600					
HL16 D54 H3		280					
HL16 D54 H5		280					

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
<b>HP20</b> Ø15,72 - 25,40	HP20 B15 H3	1200
	HP20 B30 H3	600
	HP20 B54 H3	280
	HP20 B54 H5	280
	HP20 B64 H3	220
	HP20 B64 H5	220
	HP20 B91 H3	180
	HP20 B91 H5	180
	HP20 B126 H3	120
	HP20 B126 H5	120
	HP20 B181 H3	80
	HP20 B181 H5	80
	HP20 D15 H3	1200
	HP20 D30 H3	600
	HP20 D54 H3	280
	HP20 D54 H5	280
	HP20 D64 H3	220
	HP20 D64 H5	220
	HP20 D91 H3	180
	HP20 D91 H5	180
	HP20 D126 H3	120
	HP20 D126 H5	120
HP20 D181 H3	80	
HP20 D181 H5	80	
<b>HP28</b> Ø25,15 - 66,68	HP28 B15 H3	1200
	HP28 B30 H3	600
	HP28 B54 H3	280
	HP28 B54 H5	280
	HP28 B64 H3	220
	HP28 B64 H5	220
	HP28 B91 H3	180
	HP28 B91 H5	180
	HP28 B126 H3	120
	HP28 B126 H5	120
	HP28 B181 H3	80
	HP28 B181 H5	80
	HP28 D15 H3	1200
	HP28 D30 H3	600
	HP28 D54 H3	280
	HP28 D54 H5	280
	HP28 D64 H3	220
	HP28 D64 H5	220
	HP28 D91 H3	180
	HP28 D91 H5	180
	HP28 D126 H3	120
	HP28 D126 H5	120
HP28 D181 H3	80	
HP28 D181 H5	80	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
		
<p>As special order, HP28 and HR28 can be supplied with central groove for better cutting action.</p>		
<b>HR28</b> Ø25,15 - 66,68	HR28 B15 H3	1200
	HR28 B30 H3	600
	HR28 B54 H3	280
	HR28 B54 H5	280
	HR28 B64 H3	220
	HR28 B64 H5	220
	HR28 B91 H3	180
	HR28 B91 H5	180
	HR28 B126 H3	120
	HR28 B126 H5	120
	HR28 B181 H3	80
	HR28 B181 H5	80
	HR28 D15 H3	1200
	HR28 D30 H3	600
HR28 D54 H3	280	
HR28 D54 H5	280	
HR28 D64 H3	220	
HR28 D64 H5	220	
HR28 D91 H3	180	
HR28 D91 H5	180	
HR28 D126 H3	120	
HR28 D126 H5	120	
HR28 D181 H3	80	
HR28 D181 H5	80	



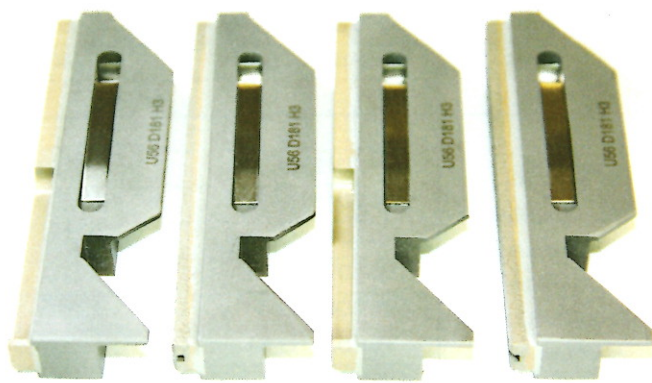


STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
<p><b>PH38</b> Ø38 - 44 With final E4 are sets of four stones. Without final E4 are sets of two stones and two bronze guides.</p>	PH38 D15 H3	1200	
	PH38 D15 H3 E4	1200	
	PH38 D30 H3	600	
	PH38 D30 H3 E4	600	
	PH38 D64 H3	220	
	PH38 D64 H3 E4	220	
	PH38 D91 H3	180	
	PH38 D91 H3 E4	180	
	PH38 D126 H3	120	
	PH38 D126 H3 E4	120	
	PH38 D181 H3	80	
	PH38 D181 H3 E4	80	
	PH38 D252 H3	60	
	PH38 D252 H3 E4	60	
	PH38 B15 H3	1200	
	PH38 B15 H3 E4	1200	
	PH38 B30 H3	600	
	PH38 B30 H3 E4	600	
	PH38 B64 H3	220	
	PH38 B64 H3 E4	220	
	PH38 B91 H3	180	
	PH38 B91 H3 E4	180	
	PH38 B126 H3	120	
	PH38 B126 H3 E4	120	
	PH38 B181 H3	80	
	PH38 B181 H3 E4	80	
	PH38 B252 H3	60	
	PH38 B252 H3 E4	60	
	<p><b>PH44</b> Ø44 - 50 With final E4 are sets of four stones. Without final E4 are sets of two stones and two bronze guides.</p>	PH44 D15 H3	1200
		PH44 D15 H3 E4	1200
PH44 D30 H3		600	
PH44 D30 H3 E4		600	
PH44 D64 H3		220	
PH44 D64 H3 E4		220	
PH44 D91 H3		180	
PH44 D91 H3 E4		180	
PH44 D126 H3		120	
PH44 D126 H3 E4		120	
PH44 D181 H3		80	
PH44 D181 H3 E4		80	
PH44 D252 H3		60	
PH44 D252 H3 E4		60	
PH44 B15 H3		1200	
PH44 B15 H3 E4		1200	
PH44 B30 H3		600	
PH44 B30 H3 E4		600	
PH44 B64 H3		220	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
	PH44 B64 H3 E4	220
	PH44 B91 H3	180
	PH44 B91 H3 E4	180
	PH44 B126 H3	120
	PH44 B126 H3 E4	120
	PH44 B181 H3	80
	PH44 B181 H3 E4	80
	PH44 B252 H3	60
	PH44 B252 H3 E4	60

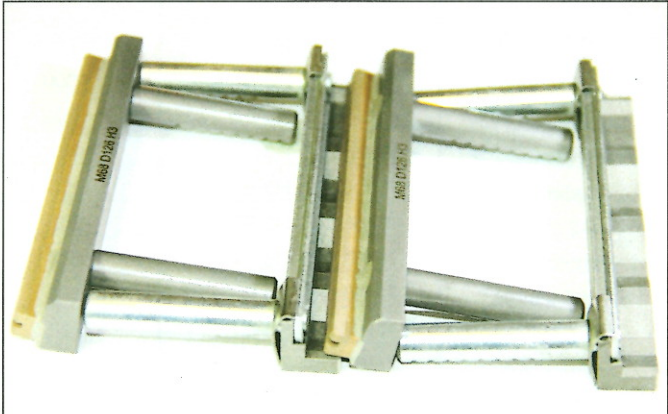
STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA- STANDARD)	STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA- STANDARD)
<p><b>PH50</b>                      Ø50 - 56                      With final E4 are sets of four stones.                      Without final E4 are sets of two stones and two bronze guides.</p>	PH50 D15 H3	1200			
	PH50 D15 H3 E4	1200			
	PH50 D30 H3	600			
	PH50 D30 H3 E4	600			
	PH50 D64 H3	220			
	PH50 D64 H3 E4	220			
	PH50 D91 H3	180			
	PH50 D91 H3 E4	180			
	PH50 D126 H3	120			
	PH50 D126 H3 E4	120			
	PH50 D181 H3	80			
	PH50 D181 H3 E4	80			
	PH50 D252 H3	60			
	PH50 D252 H3 E4	60			
	PH50 B15 H3	1200			
	PH50 B15 H3 E4	1200			
	PH50 B30 H3	600			
	PH50 B30 H3 E4	600			
	PH50 B64 H3	220			
	PH50 B64 H3 E4	220			
	PH50 B91 H3	180			
	PH50 B91 H3 E4	180			
	PH50 B126 H3	120			
	PH50 B126 H3 E4	120			
	PH50 B181 H3	80			
	PH50 B181 H3 E4	80			
	PH50 B252 H3	60			
	PH50 B252 H3 E4	60			

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
<p><b>S45</b>                      Ø44,5 - 50,80                      With final E4 are sets of four stones.                      Without final E4 are sets of two stones and two bronze guides.</p>	S45 D15 H3	1200	
	S45 D15 H3 E4	1200	
	S45 D30 H3	600	
	S45 D30 H3 E4	600	
	S45 D64 H3	220	
	S45 D64 H3 E4	220	
	S45 D91 H3	180	
	S45 D91 H3 E4	180	
	S45 D126 H3	120	
	S45 D126 H3 E4	120	
	S45 D181 H3	80	
	S45 D181 H3 E4	80	
	S45 D252 H3	60	
	S45 D252 H3 E4	60	
	S45 B15 H3	1200	
	S45 B15 H3 E4	1200	
	S45 B30 H3	600	
	S45 B30 H3 E4	600	
	S45 B64 H3	220	
	S45 B64 H3 E4	220	
	S45 B91 H3	180	
	S45 B91 H3 E4	180	
	S45 B126 H3	120	
	S45 B126 H3 E4	120	
	S45 B181 H3	80	
	S45 B181 H3 E4	80	
	S45 B252 H3	60	
	S45 B252 H3 E4	60	
	<p><b>T51</b>                      Ø50,80 - 55,80                      With final E4 are sets of four stones.                      Without final E4 are sets of two stones and two bronze guides.</p>	T51 D15 H3	1200
		T51 D15 H3 E4	1200
T51 D30 H3		600	
T51 D30 H3 E4		600	
T51 D64 H3		220	
T51 D64 H3 E4		220	
T51 D91 H3		180	
T51 D91 H3 E4		180	
T51 D126 H3		120	
T51 D126 H3 E4		120	
T51 D181 H3		80	
T51 D181 H3 E4		80	
T51 D252 H3		60	
T51 D252 H3 E4		60	
T51 B15 H3		1200	
T51 B15 H3 E4		1200	
T51 B30 H3		600	
T51 B30 H3 E4		600	
T51 B64 H3		220	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
		
<p>Without final E4: 2 stones + 2 bronze guides</p>		
	T51 B64 H3 E4	220
	T51 B91 H3	180
	T51 B91 H3 E4	180
	T51 B126 H3	120
	T51 B126 H3 E4	120
	T51 B181 H3	80
	T51 B181 H3 E4	80
	T51 B252 H3	60
	T51 B252 H3 E4	60
	<p><b>U56</b>                      Ø55,80 - 61,00                      With final E4 are sets of four stones.                      Without final E4 are sets of two stones and two bronze guides.</p>	U56 D15 H3
U56 D15 H3 E4		1200
U56 D30 H3		600
U56 D30 H3 E4		600
U56 D64 H3		220
U56 D64 H3 E4		220
U56 D91 H3		180
U56 D91 H3 E4		180
U56 D126 H3		120
U56 D126 H3 E4		120
U56 D181 H3		80
U56 D181 H3 E4		80
U56 D252 H3		60
U56 D252 H3 E4		60
U56 B15 H3		1200
U56 B15 H3 E4		1200
U56 B30 H3		600
U56 B30 H3 E4		600
U56 B64 H3		220
U56 B64 H3 E4		220
U56 B91 H3		180
U56 B91 H3 E4		180
U56 B126 H3		120
U56 B126 H3 E4		120
U56 B181 H3		80
U56 B181 H3 E4		80

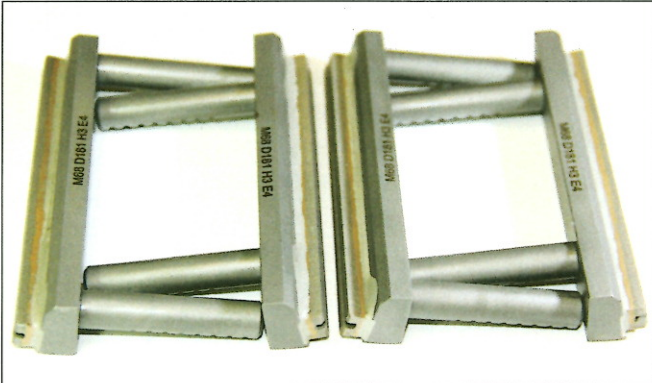


STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
<p><b>7G63</b>                      Ø63,5 - 68,5                      Without nothing rear                      H3 = 2 stones + 2 zamak guides / Final                      B = 2 stones + 2 bronze guides / Final                      E4 = 4 stones.</p>	7G63 D15 H3	1200	
	7G63 D15 H3 B	1200	
	7G63 D15 H3 E4	1200	
	7G63 D30 H3	600	
	7G63 D30 H3 B	600	
	7G63 D30 H3 E4	600	
	7G63 D64 H3	220	
	7G63 D64 H3 B	220	
	7G63 D64 H3 E4	220	
	7G63 D91 H3	180	
	7G63 D91 H3 B	180	
	7G63 D91 H3 E4	180	
	7G63 D126 H3	120	
	7G63 D126 H3 B	120	
	7G63 D126 H3 E4	120	
	7G63 D181 H3	80	
	7G63 D181 H3 B	80	
	7G63 D181 H3 E4	80	
	7G63 D252 H3	60	
	7G63 D252 H3 B	60	
	7G63 D252 H3 E4	60	
	7G63 B15 H3	1200	
	7G63 B15 H3 B	1200	
	7G63 B15 H3 E4	1200	
	7G63 B30 H3	600	
	7G63 B30 H3 B	600	
	7G63 B30 H3 E4	600	
	7G63 B64 H3	220	
	7G63 B64 H3 B	220	
	7G63 B64 H3 E4	220	
	7G63 B91 H3	180	
	7G63 B91 H3 B	180	
	7G63 B91 H3 E4	180	
7G63 B126 H3	120		
7G63 B126 H3 B	120		
7G63 B126 H3 E4	120		
7G63 B181 H3	80		
7G63 B181 H3 B	80		
7G63 B181 H3 E4	80		
7G63 B252 H3	60		
7G63 B252 H3 B	60		
7G63 B252 H3 E4	60		
<p><b>G63</b>                      Ø63,5 - 68,5</p>	G63 D15 H3	1200	
	G63 D15 H3 B	1200	
	G63 D15 H3 E4	1200	
	G63 D30 H3	600	
	G63 D30 H3 B	600	
	G63 D30 H3 E4	600	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
		
<p>Nothing rear H3 : 2 stones + 2 zamak guides</p>		
<p><b>G63</b>                      Ø63,5 - 68,5                      Without nothing rear                      H3 = 2 stones + 2 zamak guides / Final B                      = 2 stones + 2 bronze guides / Final E4 = 4 stones</p>	G63 D64 H3	220
	G63 D64 H3 B	220
	G63 D64 H3 E4	220
	G63 D91 H3	180
	G63 D91 H3 B	180
	G63 D91 H3 E4	180
	G63 D126 H3	120
	G63 D126 H3 B	120
	G63 D126 H3 E4	120
	G63 D181 H3	80
	G63 D181 H3 B	80
	G63 D181 H3 E4	80
	G63 D252 H3	60
	G63 D252 H3 B	60
	G63 D252 H3 E4	60
	G63 B15 H3	1200
	G63 B15 H3 B	1200
	G63 B15 H3 E4	1200
	G63 B30 H3	600
	G63 B30 H3 B	600
	G63 B30 H3 E4	600
	G63 B64 H3	220
	G63 B64 H3 B	220
	G63 B64 H3 E4	220
	G63 B91 H3	180
	G63 B91 H3 B	180
	G63 B91 H3 E4	180
	G63 B126 H3	120
	G63 B126 H3 B	120
	G63 B126 H3 E4	120
	G63 B181 H3	80
	G63 B181 H3 B	80
	G63 B181 H3 E4	80
G63 B252 H3	60	
G63 B252 H3 B	60	
G63 B252 H3 E4	60	



STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
<p><b>N94</b>                      Ø89 - 140                      Without nothing rear                      H3 = 2 stones + 2                      zamak guides / Final                      B = 2 stones + 2                      bronze guides / Final                      E4 = 4 stones</p>	N94 D15 H3	1200	
	N94 D15 H3 B	1200	
	N94 D15 H3 E4	1200	
	N94 D30 H3	600	
	N94 D30 H3 B	600	
	N94 D30 H3 E4	600	
	N94 D64 H3	220	
	N94 D64 H3 B	220	
	N94 D64 H3 E4	220	
	N94 D91 H3	180	
	N94 D91 H3 B	180	
	N94 D91 H3 E4	180	
	N94 D126 H3	120	
	N94 D126 H3 B	120	
	N94 D126 H3 E4	120	
	N94 D181 H3	80	
	N94 D181 H3 B	80	
	N94 D181 H3 E4	80	
	N94 D252 H3	60	
	N94 D252 H3 B	60	
	N94 D252 H3 E4	60	
	N94 B15 H3	1200	
	N94 B15 H3 B	1200	
	N94 B15 H3 E4	1200	
	N94 B30 H3	600	
	N94 B30 H3 B	600	
	N94 B30 H3 E4	600	
	N94 B64 H3	220	
	N94 B64 H3 B	220	
	N94 B64 H3 E4	220	
	N94 B91 H3	180	
	N94 B91 H3 B	180	
	N94 B91 H3 E4	180	
	N94 B126 H3	120	
	N94 B126 H3 B	120	
	N94 B126 H3 E4	120	
	N94 B181 H3	80	
	N94 B181 H3 B	80	
	N94 B181 H3 E4	80	
	N94 B252 H3	60	
	N94 B252 H3 B	60	
	N94 B252 H3 E4	60	
	N94 B427 H3	46	
	N94 B427 H3 B	46	
	N94 B427 H3 E4	46	
	W104 D15 H3	1200	
	W104 D15 H3 B	1200	
	W104 D15 H3 E4	1200	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
 <p>Final E4: 4 stones</p>			
<p><b>W104</b>                      Ø104 - 533                      Without nothing rear                      H3 = 2 stones + 2                      zamak guides / Final                      B = 2 stones + 2                      bronze guides / Final                      E4 = 4 stones</p>	W104 D30 H3	600	
	W104 D30 H3 B	600	
	W104 D30 H3 E4	600	
	W104 D64 H3	220	
	W104 D64 H3 B	220	
	W104 D64 H3 E4	220	
	W104 D91 H3	180	
	W104 D91 H3 B	180	
	W104 D91 H3 E4	180	
	W104 D126 H3	120	
	W104 D126 H3 B	120	
	W104 D126 H3 E4	120	
	W104 D181 H3	80	
	W104 D181 H3 B	80	
	W104 D181 H3 E4	80	
	W104 D252 H3	60	
	W104 D252 H3 B	60	
	W104 D252 H3 E4	60	
	W104 D301 H3	50	
	W104 D301 H3 B	50	
	W104 D301 H3 E4	50	
	W104 B15 H3	1200	
	W104 B15 H3 B	1200	
	W104 B15 H3 E4	1200	
	W104 B30 H3	600	
	W104 B30 H3 B	600	
	W104 B30 H3 E4	600	
	W104 B64 H3	220	
	W104 B64 H3 B	220	
	W104 B64 H3 E4	220	
	W104 B91 H3	180	
	W104 B91 H3 B	180	
	W104 B91 H3 E4	180	
W104 B126 H3	120		
W104 B126 H3 B	120		
W104 B126 H3 E4	120		
W104 B181 H3	80		



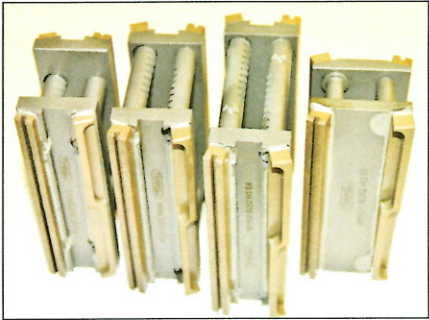
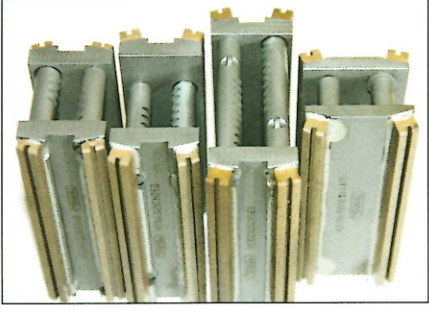


STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
<p><b>CD44</b> Ø44 - 52 Sets of 4 supports with one stone and one bronze guide in each</p>	CD44 D15 H3	1200	
	CD44 D30 H3	600	
	CD44 D64 H3	220	
	CD44 D91 H3	180	
	CD44 D126 H3	120	
	CD44 D181 H3	80	
	CD44 D252 H3	60	
	CD44 B15 H3	1200	
	CD44 B30 H3	600	
	CD44 B64 H3	220	
	CD44 B91 H3	180	
	CD44 B126 H3	120	
	CD44 B181 H3	80	
	CD44 B252 H3	60	
	<p><b>CD52</b> Ø52 - 68 Sets of 4 supports with one stone and one bronze guide in each</p>	CD52 D15 H3	1200
		CD52 D30 H3	600
		CD52 D64 H3	220
		CD52 D91 H3	180
CD52 D126 H3		120	
CD52 D181 H3		80	
CD52 D252 H3		60	
CD52 B15 H3		1200	
CD52 B30 H3		600	
CD52 B64 H3		220	
CD52 B91 H3		180	
CD52 B126 H3		120	
CD52 B181 H3		80	
CD52 B252 H3		60	
<p><b>GY63</b> Ø63,5 - 84 Final E4 = 4 supports of 1 stone + 1 guide / Final E8 = 4 supports of 2 stones</p>		GY63 D15 H3 E4	1200
		GY63 D15 H3 E8	1200
		GY63 D30 H3 E4	600
		GY63 D30 H3 E8	600
	GY63 D64 H3 E4	220	
	GY63 D64 H3 E8	220	
	GY63 D91 H3 E4	180	
	GY63 D91 H3 E8	180	
	GY63 D126 H3 E4	120	
	GY63 D126 H3 E8	120	
	GY63 D181 H3 E4	80	
	GY63 D181 H3 E8	80	
	GY63 D252 H3 E4	60	
	GY63 D252 H3 E8	60	
	GY63 B15 H3 E4	1200	
	GY63 B15 H3 E8	1200	
	GY63 B30 H3 E4	600	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
		
		
<p><b>GY63</b> Ø63,5 - 84 Final E4 = 4 supports of 1 stone + 1 guide / Final E8 = 4 supports of 2 stones</p>	GY63 B30 H3 E8	600
	GY63 B64 H3 E4	220
	GY63 B64 H3 E8	220
	GY63 B91 H3 E4	180
	GY63 B91 H3 E8	180
	GY63 B126 H3 E4	120
	GY63 B126 H3 E8	120
	GY63 B181 H3 E4	80
	GY63 B181 H3 E8	80
	GY63 B252 H3 E4	60
GY63 B252 H3 E8	60	
<p><b>MY84</b> Ø84 - 106 Final E4 = 4 supports of 1 stone + 1 guide / Final E8 = 4 supports of 2 stones</p>	MY84 D15 H3 E4	1200
	MY84 D15 H3 E8	1200
	MY84 D30 H3 E4	600
	MY84 D30 H3 E8	600
	MY84 D64 H3 E4	220
	MY84 D64 H3 E8	220
	MY84 D91 H3 E4	180
	MY84 D91 H3 E8	180
	MY84 D126 H3 E4	120
	MY84 D126 H3 E8	120
MY84 D181 H3 E4	80	
MY84 D181 H3 E8	80	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
<p><b>MY84</b> Ø84 - 106 Final E4 = 4 supports of 1 stone + 1 guide / Final E8 = 4 supports of 2 stones</p>	MY84 D252 H3 E4	60
	MY84 D252 H3 E8	60
	MY84 B15 H3 E4	1200
	MY84 B15 H3 E8	1200
	MY84 B30 H3 E4	600
	MY84 B30 H3 E8	600
	MY84 B64 H3 E4	220
	MY84 B64 H3 E8	220
	MY84 B91 H3 E4	180
	MY84 B91 H3 E8	180
	MY84 B126 H3 E4	120
	MY84 B126 H3 E8	120
	MY84 B181 H3 E4	80
	MY84 B181 H3 E8	80
	MY84 B252 H3 E4	60
	MY84 B252 H3 E8	60
	MY84 B427 H3 E4	46
	MY84 B427 H3 E8	46

<p><b>NY102</b> Ø102 - 142 Final E4 = 4 supports of 1 stone + 1 guide / Final E8 = 4 supports of 2 stones</p>	NY102 D15 H3 E4	1200
	NY102 D15 H3 E8	1200
	NY102 D30 H3 E4	600
	NY102 D30 H3 E8	600
	NY102 D64 H3 E4	220
	NY102 D64 H3 E8	220
	NY102 D91 H3 E4	180
	NY102 D91 H3 E8	180
	NY102 D126 H3 E4	120
	NY102 D126 H3 E8	120
	NY102 D181 H3 E4	80
	NY102 D181 H3 E8	80
	NY102 D252 H3 E4	60
	NY102 D252 H3 E8	60
	NY102 B15 H3 E4	1200
	NY102 B15 H3 E8	1200
	NY102 B30 H3 E4	600
	NY102 B30 H3 E8	600
	NY102 B64 H3 E4	220
	NY102 B64 H3 E8	220
	NY102 B91 H3 E4	180
	NY102 B91 H3 E8	180
	NY102 B126 H3 E4	120
	NY102 B126 H3 E8	120
	NY102 B181 H3 E4	80
	NY102 B181 H3 E8	80
	NY102 B252 H3 E4	60
	NY102 B252 H3 E8	60
	NY102 B427 H3 E4	46
	NY102 B427 H3 E8	46

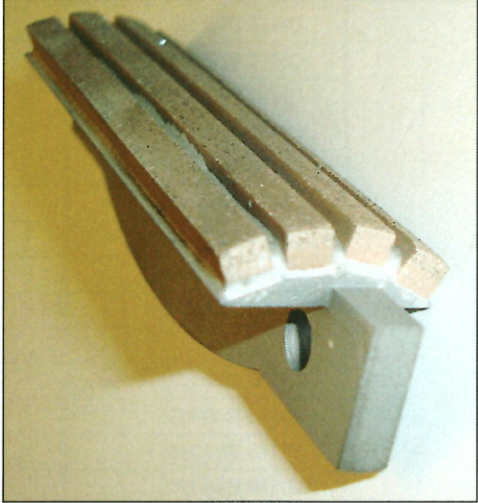
STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)
		
Final E4 : 4 supports of 1 stone + 1 bronze guide		
		
Final E8 : 4 supports of 2 stone		

<p><b>WY114</b> Ø104 - 533 Final E4 = 4 supports of 1 stone + 1 bronze guide / Final E8 = 4 supports of 2 stones</p>	WY114 D15 H3 E4	1200
	WY114 D15 H3 E8	1200
	WY114 D30 H3 E4	600
	WY114 D30 H3 E8	600
	WY114 D64 H3 E4	220
	WY114 D64 H3 E8	220
	WY114 D91 H3 E4	180
	WY114 D91 H3 E8	180
	WY114 D126 H3 E4	120
	WY114 D126 H3 E8	120
	WY114 D181 H3 E4	80
	WY114 D181 H3 E8	80
	WY114 D252 H3 E4	60
	WY114 D252 H3 E8	60
	WY114 B15 H3 E4	1200
	WY114 B15 H3 E8	1200
	WY114 B30 H3 E4	600
	WY114 B30 H3 E8	600
	WY114 B64 H3 E4	220
	WY114 B64 H3 E8	220
	WY114 B91 H3 E4	180
	WY114 B91 H3 E8	180
	WY114 B126 H3 E4	120
	WY114 B126 H3 E8	120
	WY114 B181 H3 E4	80
	WY114 B181 H3 E8	80
	WY114 B252 H3 E4	60
	WY114 B252 H3 E8	60
	WY114 B427 H3 E4	46
	WY114 B427 H3 E8	46

For Keyway series it is really important the complete adaptation between stone surface and piece diameter. Todo this uste tring sleeves and ensure perfect adaptation.

Beyond CH20 it is necessary to specify the diameter at the order and we will produce and dress to the specified diameter.

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
<b>CH8</b> Ø6,22-7,82	CH8 D15 H3	1200	
	CH8 D30 H3	600	
	CH8 D54 H3	280	
	CH8 D54 H5	280	
	CH8 D64 H3	220	
	CH8 D64 H5	220	
	CH8 D91 H3	180	
	CH8 D91 H5	180	
	CH8 D126 H3	120	
	CH8 D126 H5	120	
	CH8 D181 H3	80	
	CH8 D181 H5	80	
	CH8 B15 H3	1200	
	CH8 B30 H3	600	
	CH8 B54 H3	280	
	CH8 B54 H5	280	
	CH8 B64 H3	220	
	CH8 B64 H5	220	
	CH8 B91 H3	180	
	CH8 B91 H5	180	
	CH8 B126 H3	120	
	CH8 B126 H5	120	
	CH8 B181 H3	80	
	CH8 B181 H5	80	
	<b>CH10</b> Ø7,82-9,40	CH10 D15 H3	1200
		CH10 D30 H3	600
CH10 D54 H3		280	
CH10 D54 H5		280	
CH10 D64 H3		220	
CH10 D64 H5		220	
CH10 D91 H3		180	
CH10 D91 H5		180	
CH10 D126 H3		120	
CH10 D126 H5		120	
CH10 D181 H3		80	
CH10 D181 H5		80	
CH10 B15H3		1200	
CH10 B30 H3		600	
CH10 B54 H3		280	
CH10 B54 H5		280	
CH10 B64 H3		220	
CH10 B64 H5		220	
CH10 B91 H3		180	
CH10 B91 H5		180	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA-STANDARD)	
			
<b>CH10</b> Ø7,82-9,40	CH10 B126 H3	120	
	CH10 B126 H5	120	
	CH10 B181 H3	80	
	CH10 B181 H5	80	
<b>CH13</b> Ø9,40-12,57	CH13 D15 H3	1200	
	CH13 D30 H3	600	
	CH13 D54 H3	280	
	CH13 D54 H5	280	
	CH13 D64 H3	220	
	CH13 D64 H5	220	
	CH13 D91 H3	180	
	CH13 D91 H5	180	
	CH13 D126 H3	120	
	CH13 D126 H5	120	
	CH13 D181 H3	80	
	CH13 D181 H5	80	
	CH13 B15 H3	1200	
	CH13 B30 H3	600	
	CH13 B54 H3	280	
	CH13 B54 H5	280	
	CH13 B64 H3	220	
	CH13 B64 H5	220	
	CH13 B91 H3	180	
	CH13 B91 H5	180	
	CH13 B126 H3	120	
	CH13 B126 H5	120	
	CH13 B181 H3	80	
	CH13 B181 H5	80	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA- STANDARD)	
<b>CH16</b> Ø12,57-15,72	CH16 D15 H3	1200	
	CH16 D30 H3	600	
	CH16 D54 H3	280	
	CH16 D54 H5	280	
	CH16 D64 H3	220	
	CH16 D64 H5	220	
	CH16 D91 H3	180	
	CH16 D91 H5	180	
	CH16 D126 H3	120	
	CH16 D126 H5	120	
	CH16 D181 H3	80	
	CH16 D181 H5	80	
	CH16 B15 H3	1200	
	CH16 B30 H3	600	
	CH16 B54 H3	280	
	CH16 B54 H5	280	
	CH16 B64 H3	220	
	CH16 B64 H5	220	
	CH16 B91 H3	180	
	CH16 B91 H5	180	
	CH16 B126 H3	120	
	CH16 B126 H5	120	
	CH16 B181 H3	80	
	CH16 B181 H5	80	
	<b>CH20</b> Ø15,72-26,19	CH20 D15 H3	1200
		CH20 D30 H3	600
CH20 D54 H3		280	
CH20 D54 H5		280	
CH20 D64 H3		220	
CH20 D64 H5		220	
CH20 D91 H3		180	
CH20 D91 H5		180	
CH20 D126 H3		120	
CH20 D126 H5		120	
CH20 D181 H3		80	
CH20 D181 H5		80	
CH20 B15 H3		1200	
CH20 B30 H3		600	
CH20 B54 H3		280	
CH20 B54 H5		280	
CH20 B64 H3		220	
CH20 B64 H5		220	
CH20 B91 H3		180	
CH20 B91 H5		180	
CH20 B126 H3		120	
CH20 B126 H5		120	
CH20 B181 H3		80	
CH20 B181 H5		80	

STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA- STANDARD)	
<b>CH35</b> Ø25,20-34,93	CH35 D15 H3	1200	
	CH35 D30 H3	600	
	CH35 D54 H3	280	
	CH35 D54 H5	280	
	CH35 D64 H3	220	
	CH35 D64 H5	220	
	CH35 D91 H3	180	
	CH35 D91 H5	180	
	CH35 D126 H3	120	
	CH35 D126 H5	120	
	CH35 D181 H3	80	
	CH35 D181 H5	80	
	CH35 B15 H3	1200	
	CH35 B30 H3	600	
	CH35 B54 H3	280	
	CH35 B54 H5	280	
	CH35 B64 H3	220	
	CH35 B64 H5	220	
	CH35 B91 H3	180	
	CH35 B91 H5	180	
	CH35 B126 H3	120	
	CH35 B126 H5	120	
	CH35 B181 H3	80	
	CH35 B181 H5	80	
	<b>CH44</b> Ø34,70-44,50	CH44 D15 H3	1200
		CH44 D30 H3	600
CH44 D54 H3		280	
CH44 D54 H5		280	
CH44 D64 H3		220	
CH44 D64 H5		220	
CH44 D91 H3		180	
CH44 D91 H5		180	
CH44 D126 H3		120	
CH44 D126 H5		120	
CH44 D181 H3		80	
CH44 D181 H5		80	
CH44 B15 H3		1200	
CH44 B30 H3		600	
CH44 B54 H3		280	
CH44 B54 H5		280	
CH44 B64 H3		220	
CH44 B64 H5		220	
CH44 B91 H3		180	
CH44 B91 H5		180	
CH44 B126 H3		120	
CH44 B126 H5		120	
CH44 B181 H3		80	
CH44 B181 H5		80	

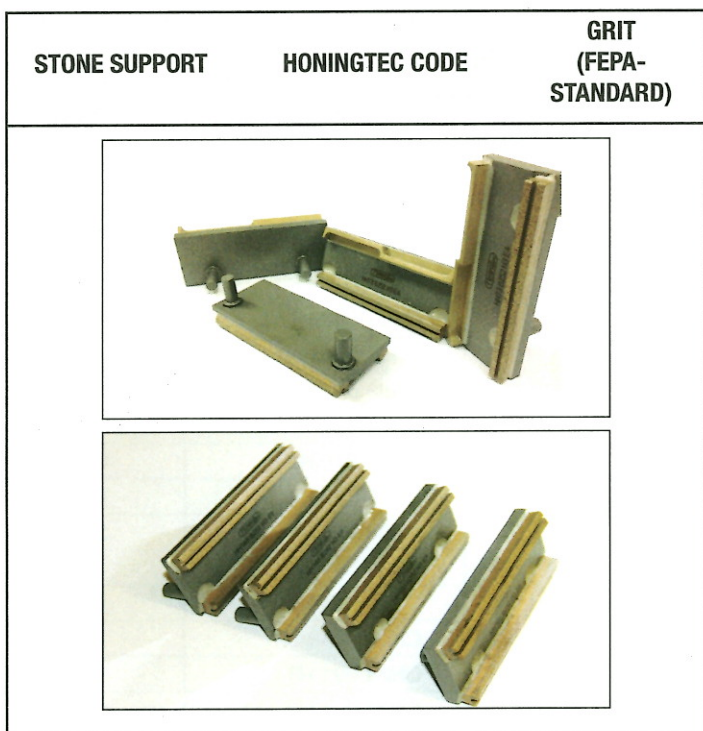
STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA- STANDARD)	STONE SUPPORT	HONINGTEC CODE	GRIT (FEPA- STANDARD)		
<b>CH57</b> Ø44,20-57,15	CH57 D15 H3	1200	<b>CH83</b> Ø69,60-82,60	CH83 D15 H3	1200		
	CH57 D30 H3	600		CH83 D30 H3	600		
	CH57 D54 H3	280		CH83 D54 H3	280		
	CH57 D54 H5	280		CH83 D54 H5	280		
	CH57 D64 H3	220		CH83 D64 H3	220		
	CH57 D64 H5	220		CH83 D64 H5	220		
	CH57 D91 H3	180		CH83 D91 H3	180		
	CH57 D91 H5	180		CH83 D91 H5	180		
	CH57 D126 H3	120		CH83 D126 H3	120		
	CH57 D126 H5	120		CH83 D126 H5	120		
	CH57 D181 H3	80		CH83 D181 H3	80		
	CH57 D181 H5	80		CH83 D181 H5	80		
	CH57 B15 H3	1200		CH83 B15 H3	1200		
	CH57 B30 H3	600		CH83 B30 H3	600		
	CH57 B54 H3	280		CH83 B54 H3	280		
	CH57 B54 H5	280		CH83 B54 H5	280		
	CH57 B64 H3	220		CH83 B64 H3	220		
	CH57 B64 H5	220		CH83 B64 H5	220		
	CH57 B91 H3	180		CH83 B91 H3	180		
	CH57 B91 H5	180		CH83 B91 H5	180		
	CH57 B126 H3	120		CH83 B126 H3	120		
	CH57 B126 H5	120		CH83 B126 H5	120		
	CH57 B181 H3	80		CH83 B181 H3	80		
	CH57 B181 H5	80		CH83 B181 H5	80		
	<b>CH70</b> Ø56,90-69,85	CH70 D15 H3		1200			
		CH70 D30 H3		600			
		CH70 D54 H3		280			
		CH70 D54 H5		280			
		CH70 D64 H3		220			
		CH70 D64 H5		220			
		CH70 D91 H3		180			
		CH70 D91 H5		180			
CH70 D126 H3		120					
CH70 D126 H5		120					
CH70 D181 H3		80					
CH70 D181 H5		80					
CH70 B15 H3		1200					
CH70 B30 H3		600					
CH70 B54 H3		280					
CH70 B54 H5		280					
CH70 B64 H3		220					
CH70 B64 H5		220					
CH70 B91 H3		180					
CH70 B91 H5		180					
CH70 B126 H3		120					
CH70 B126 H5		120					
CH70 B181 H3		80					
CH70 B181 H5		80					

**MPS SERIES**

To use in "MPS-SUNNEN" serie for diameters above 165 mm.

NOTE: Diameters below 165mm. please consult.

**H120 SERIES**



<b>HH165</b> Ø165 - 299 Final E4 = 4 supports of 1 stone + 1 guide / Final E8 = 4 supports of 2 stones	HONINGTEC CODE	GRIT (FEPA-STANDARD)
	HH165 D15 H3 E4	1200
	HH165 D15 H3 E8	1200
	HH165 D30 H3 E4	600
	HH165 D30 H3 E8	600
	HH165 D64 H3 E4	220
	HH165 D64 H3 E8	220
	HH165 D91 H3 E4	180
	HH165 D91 H3 E8	180
	HH165 D126 H3 E4	120
	HH165 D126 H3 E8	120
	HH165 D181 H3 E4	80
	HH165 D181 H3 E8	80
	HH165 D252 H3 E4	60
	HH165 D252 H3 E8	60
	HH165 B15 H3 E4	1200
	HH165 B15 H3 E8	1200
	HH165 B30 H3 E4	600
	HH165 B30 H3 E8	600
	HH165 B64 H3 E4	220
	HH165 B64 H3 E8	220
	HH165 B91 H3 E4	180
	HH165 B91 H3 E8	180
	HH165 B126 H3 E4	120
	HH165 B126 H3 E8	120
	HH165 B181 H3 E4	80
	HH165 B181 H3 E8	80
	HH165 B252 H3 E4	60
	HH165 B252 H3 E8	60

<b>PH120</b> Ø120 - 1130 Final E4 = 4 supports of 1 stone + 1 guide / Final E8 = 4 supports of 2 stones	HONINGTEC CODE	GRIT (FEPA-STANDARD)
	PH120 D15 H3 E4	1200
	PH120 D15 H3 E8	1200
	PH120 D30 H3 E4	600
	PH120 D30 H3 E8	600
	PH120 D64 H3 E4	220
	PH120 D64 H3 E8	220
	PH120 D91 H3 E4	180
	PH120 D91 H3 E8	180
	PH120 D126 H3 E4	120
	PH120 D126 H3 E8	120
	PH120 D181 H3 E4	80
	PH120 D181 H3 E8	80
	PH120 D252 H3 E4	60
	PH120 D252 H3 E8	60
	PH120 B15 H3 E4	1200
	PH120 B15 H3 E8	1200
	PH120 B30 H3 E4	600
	PH120 B30 H3 E8	600
	PH120 B64 H3 E4	220
	PH120 B64 H3 E8	220
	PH120 B91 H3 E4	180
	PH120 B91 H3 E8	180
	PH120 B126 H3 E4	120
	PH120 B126 H3 E8	120
	PH120 B181 H3 E4	80
	PH120 B181 H3 E8	80
	PH120 B252 H3 E4	60
	PH120 B252 H3 E8	60
	PH120 B427 H3 E4	46
	PH120 B427 H3 E8	46



NOTE: We reserve the right to change specifications without prior warning.



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